

# Certificate

**TÜVNORD/15085/CL1/151/12/5**

Report no. / Manufacturer no. / Validity notice: 8122268752 / TN3089 / 2024-01-24 - 2027-01-10

## Welding of railway vehicles and components according to EN 15085-2:2020

TÜV NORD Systems GmbH &amp; Co. KG hereby certifies that the welding company

**AS CHV GmbH  
Burenkamp 9  
46286 Dorsten  
Germany**

the requirements of the TNS-EN15085 certification scheme for the scope

**EN 15085-2:2020 classification level CL1  
in the type of activity D, P**

fulfilled to the extent specified in the appendix.

Lead auditor:  
Dipl.-Ing. GRÖNING

Hamburg, 2024-01-24



certification body, Dipl.-Ing. HOFFMANN

**TÜV NORD Systems GmbH & Co. KG**  
Große Bahnstraße 31, 22525 Hamburg  
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## Scope of the certificate

# TÜVNORD/15085/CL1/151/12/5

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 3 - 8 mm	BW/FW
135	1.2, 1.3, 2, 8	t = 3 - 16 mm	BW/FW
141	1.1, 1.1/8	t = 1 - 3 mm D = 10 - 40 mm	BW
	23	t = 3 - 8 mm	BW/FW
	8	t = 1 - 8 mm	BW/FW

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Andreas Huppertz, Level A (IWE) [external]

born: 1990-03-03

### 1st deputy(ies) of the responsible welding coordinator(s):

Pascal Buchholz (verh. Czerwinski), EWS

born: 1989-09-15

### Others deputies:

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### Remarks: